



CHURCHILL®



2022



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Alchemy | Churchill | Art de Cuisine

# PERFORMANCE DELIVERED

## 8 REASONS WHY A CHURCHILL PLATE IS MORE THAN JUST A PLATE



WE BLEND CENTURIES OF EXPERIENCE WITH CUTTING EDGE TECHNOLOGY AND DESIGN INNOVATION TO PRODUCE ONE OF THE STRONGEST CERAMIC BODIES IN THE WORLD.

01 PERFORMANCE MATERIALS

02 ENGINEERED SHAPE & FORM

03 VITRIFICATION & FIRING

04 GLAZING

05 QUALITY & CONFORMANCE

06 DESIGN INNOVATION

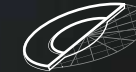
07 SERVICE & STOCK

08 HISTORY & HERITAGE



### PERFORMANCE MATERIALS

Our unique clay recipe is essential in creating a strong and durable product for the hospitality industry. Our raw materials are selected to deliver the optimum balance of strength and whiteness.



### ENGINEERED SHAPE & FORM

Every piece of Churchill's ceramic is designed with performance in mind. Through expert shape engineering, we reinforce strength and durability while continual investment in technology guarantees functionality and consistent quality.



### VITRIFICATION & FIRING

100% of Churchill's ceramics are vitrified which is essential to the hospitality industry. Through the process of vitrification, the particle structure of our ceramic body becomes strong, dense and watertight.



### GLAZING

Our glaze is hard wearing and designed specifically for the hospitality environment. The durability is a combination of the glaze recipe, the firing temperature and substrate. Our Eco Glaze is specially formulated to be re-usable, minimising our impact on the environment.



### QUALITY & CONFORMANCE

Churchill ceramics are continuously tested and quality checked, from the stage of raw materials, throughout the manufacturing process to the final fired piece.



### DESIGN INNOVATION

Churchill are experts in ceramic design and at the forefront of innovation. Our entire product portfolio is designed in the UK by our experienced and talented design team. We work with chefs from around the world ensuring we understand the needs of our customers.




### SERVICE & STOCK


At Churchill we are dedicated to reliability, ensuring our product is in stock and delivered on time. We pride ourselves on our stock levels and ability to deliver on time, all around the world.





### HISTORY & HERITAGE


Established in 1795, Churchill have been manufacturing ceramics in Stoke on Trent, England for 225 years.

 Churchill's UK manufactured tableware is precisely engineered to perform to the demands of the hospitality environment. Every step in the process is practised and refined. From the sourcing of raw materials and unique formulation of the clay body, to shape engineering and numerous quality checks ensuring that Churchill products work as hard as you do.

 Fabricada en el Reino Unido, la vajilla de Churchill está diseñada con precisión para cumplir con las demandas del entorno de la hostelería. Cada paso del proceso se prueba y se refina. Desde la recepción de las materias primas y la formulación única del cuerpo cerámico, hasta la ingeniería de la forma y los numerosos controles de calidad para garantizar que los productos Churchill trabajen tan duro como usted. Los mejores chefs de la industria eligen a Churchill por encima de otras marcas debido al rendimiento, la experiencia y el diseño de nuestras cerámicas que agregan valor a sus operaciones hosteleras.

 Das in Großbritannien hergestellte Geschirr von Churchill ist genau auf die Anforderungen des Gastgewerbes abgestimmt. Jeder Arbeitsschritt wird praktiziert und verfeinert. Wir stellen sicher, dass von der Rohstoffbeschaffung über die einzigartige Rezeptur des Tonmaterials bis hin zur Formgestaltung und den zahlreichen Qualitätskontrollen unsere Churchill-Produkte mit Ihrer harten Arbeit mithalten können. Die Spitzenköche der Branche bevorzugen Churchill gegenüber anderen Marken aufgrund der Leistung, des Know-hows und des Designs unserer Keramiken, da diese die Qualität ihres Gastgewerbes erhöhen.

 Prodote nel Regno Unito, le stoviglie di Churchill sono accuratamente progettate per soddisfare le esigenze delle strutture ricettive. Ogni fase del processo viene sperimentata e perfezionata. Dall'approvvigionamento delle materie prime e dalla formula esclusiva dell'argilla alla progettazione delle forme e ai numerosi controlli qualità, per garantire che i prodotti Churchill lavorino duramente, proprio come te. I migliori chef preferiscono Churchill agli altri marchi, grazie alle prestazioni, alla competenza ed al design della nostra ceramica, tutte cose che aggiungono valore alle loro attività di accoglienza.

 Fabriqué au Royaume-Uni, la vaisselle Churchill est conçue précisément pour répondre aux exigences du milieu hôtelier. Nous mélangeons une expérience acquise au fil de centaines d'années à une technologie de pointe et au design. Des contrôles de qualité garantissent que les 70 000 pièces que nous fabriquons chaque jour soient les meilleurs produits sur le marché. Nos produits travaillent aussi durement que vous.

## 01 MATERIALES

## 02 DISEÑO E INGENIERÍA

## 03 VITRIFICADO Y COCCIÓN

## 04 ESMALTE



### MATERIALES

Nuestra receta única de arcilla es esencial para crear un producto fuerte y resistente para la industria hostelera. Nuestras materias primas se seleccionan para ofrecer el equilibrio óptimo de resistencia y blancura.



### ESMALTE

Nuestro esmalte es resistente y está diseñado específicamente para el entorno hostelero. La durabilidad es una combinación de la receta de esmalte, la temperatura de cocción y el sustrato. Nuestro Esmalte Eco está especialmente formulado para ser reutilizable, minimizando nuestro impacto en el medio ambiente.



### SERVICIO Y ESTOCAJE

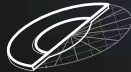
En Churchill estamos dedicados a la confiabilidad, asegurando que nuestro producto esté en stock y entregado a tiempo. Nos enorgullecemos de nuestros niveles de estocaje y de nuestra capacidad de entregar a tiempo, en todo el mundo.

## 05 CALIDAD Y CUMPLIMIENTOS

## 06 DISEÑO DE INNOVACIÓN

## 07 SERVICIO Y ESTOCAJE

## 08 HISTORIA Y HERENCIA



### DISEÑO E INGENIERÍA

Cada pieza de cerámica de Churchill está diseñada con rendimiento en mente. A través del diseño y la ingeniería, reforzamos la resistencia y durabilidad, mientras que la inversión continua en tecnología garantiza la funcionalidad y la calidad constante.



### CALIDAD Y CUMPLIMIENTOS

La cerámica de Churchill se revisa continuamente para verificar la calidad, desde la etapa de las materias primas, durante todo el proceso de fabricación hasta la pieza final.



### HISTORIA Y HERENCIA

Establecida en 1795, Churchill ha estado fabricando cerámica en Stoke on Trent, Inglaterra durante 225 años.



### VITRIFICADO Y COCCIÓN

El 100% de la cerámica de Churchill está vitrificada, lo cual es esencial para la industria hostelera. A través del proceso de vitrificación, la estructura de partículas de nuestro cuerpo cerámico se vuelve fuerte, densa e impermeable.



### DISEÑO DE INNOVACIÓN

Churchill son expertos en diseño cerámico y están a la vanguardia de la innovación. Nuestra gama de productos está diseñada en el Reino Unido por nuestro talentoso equipo de diseño. Trabajamos con chefs a nivel global para garantizar que comprendamos las necesidades de nuestros clientes.



### MATERIALES AD ALTE PRESTAZIONI

La formula esclusiva della nostra argilla è essenziale per creare un prodotto resistente e durevole per il settore alberghiero. Selezioniamo le nostre materie prime per garantire un equilibrio ottimale tra resistenza e bianchezza.



### SMALTATURA

Il nostro smalto è resistente e appositamente studiato per le strutture ricettive. La durata nasce da una combinazione tra formula dello smalto, temperatura di cottura e substrato. Il nostro smalto Eco Glaze è appositamente formulato per essere riutilizzabile, riducendo al minimo l'impatto ambientale.



### SERVIZIO E SCORTE

In Churchill ci impegniamo per essere sempre più affidabili, garantendo la disponibilità dei prodotti a magazzino e la puntualità delle consegne. Ci vantiamo dei nostri livelli di scorte e della nostra capacità di effettuare consegne puntuali in ogni parte del mondo.

## 05 QUALITÀ E CONFORMITÀ

## 06 INNOVAZIONE NEL DESIGN

## 07 SERVIZIO E SCORTE

## 08 STORIA ED EREDITÀ



### FORMA E STRUTTURA PROGETTATE

Ogni pezzo di ceramica Churchill è progettato per fornire le massime prestazioni. Grazie ad una esperta progettazione della forma, aumentiamo la resistenza e la durata, mentre il continuo investimento in tecnologia garantisce funzionalità e qualità costante.



### QUALITÀ E CONFORMITÀ

La ceramica Churchill viene costantemente sottoposta a test e controlli di qualità, dalle materie prime iniziali, durante l'intero processo di produzione, fino al pezzo cotto finale.



### STORIA ED EREDITÀ

Fondata nel 1795, Churchill produce ceramica a Stoke on Trent, Inghilterra, da 225 anni.



### VETRIFICAZIONE E COTTURA

Il 100% delle ceramica Churchill è vitrificata, cosa essenziale per il settore alberghiero. Il processo di vitrificazione conferisce alle particelle costitutive della nostra ceramica proprietà di resistenza, densità e impermeabilità.



### INNOVAZIONE NEL DESIGN

Noi di Churchill siamo esperti nella progettazione della ceramica e all'avanguardia nell'innovazione. Tutta la nostra gamma prodotti è progettata nel Regno Unito dal nostro team di disegnatori di grande esperienza e talento. Collaboriamo con gli chef di tutto il mondo per essere sicuri di comprendere le esigenze dei nostri clienti.

## 01 MATERIAUX DE POINTE

## 02 CONCEPTION ET DESIGN

## 03 VITRIFICATION ET CUISSON

## 04 ÉMAILLAGE



### MATÉRIAUX DE POINTE

Notre pâte unique est indispensable pour la création d'une assiette blanche, robuste et résistante. Les contrôles permanents menés sur nos matières premières garantissent la conformité, la fiabilité et la performance de nos produits.



### ÉMAILLAGE

Notre émailage est résistant à l'usure et conçu spécifiquement pour le secteur hôtelier. Le secret de la longévité est l'alliance de la recette d'émailage, la température de cuisson et le support utilisé. Notre émailage écologique est conçu spécifiquement pour être réutilisé, minimisant ainsi les incidences sur notre environnement.



### DISPONIBILITÉ PRODUITS

Nous nous engageons à assurer la fiabilité en veillant à ce que les commandes soient livrées intégralement et à temps. Nous sommes fiers de nos approvisionnements et de notre aptitude de livrer à temps, partout dans le monde.

## 05 QUALITÉ ET CONFORMITÉ

## 06 INNOVATION ET DESIGN

## 07 DISPONIBILITÉ PRODUITS

## 08 HISTOIRE ET PATRIMOINE



### CONCEPTION ET DESIGN

Chaque produit céramique de la gamme Churchill est conçu pour être performant. Grâce au design et à l'ingénierie, nous renforçons la résistance et la longévité. Nous investissons en permanence dans la technologie ce qui garantit la fonctionnalité et la qualité supérieure de nos produits.



### QUALITÉ ET CONFORMITÉ

Nous savons que nos produits sont performants parce que nous contrôlons au quotidien la vitrification, la résistance aux ébréchures, la résistance aux détergents industriels, l'étanchéité, la sécurité alimentaire et la régularité des tailles et des formes.



### HISTOIRE ET PATRIMOINE

Nous fabriquons des produits céramiques depuis 1795 à Stoke-on-Trent en Angleterre c'est à dire depuis plus de 225 ans.



### VITRIFICATION ET CUISSON

La vitrification est un point clé pour la céramique dans le secteur de la restauration. Les produits de la gamme Churchill sont vitrifiés à 100 %. La réduction d'air entre les particules donne une structure robuste, hermétique, hydrofuge et apte à la nourriture.



### INNOVATION ET DESIGN

Churchill investit constamment dans la recherche et le développement, nous sommes experts en céramique et est aux avant postes en terme d'innovation. Toute notre gamme de produits est conçue au Royaume-Uni par une équipe expérimentée et talentueuse. Nous travaillons avec des chefs internationaux pour comprendre les besoins de nos clients.

## 01 HOCHLEISTUNGSWERKSTOFFE

## 02 FORM UND GESTALTUNG

## 03 VERGLASEN & BRENNEN

## 04 GLASUR



### HOCHLEISTUNGSWERKSTOFFE

Unser einzigartiges Tonrezept ist für die Herstellung robuster und strapazierfähiger Gastronomie-Produkte unerlässlich. Unsere Rohmaterialien werden sorgfältig ausgewählt, damit wir Ihnen die bestmögliche Kombination von Robustheit und Weiße bieten können.



### GLASUR

Unsere Glasur ist verschleißfest und speziell für den Gebrauch in der Gastronomie entwickelt. Die Widerstandsfähigkeit ist eine Kombination unseres Glasurrezepts, Brenntemperatur und Substrat. Unsere Öko-Glasur ist speziell formuliert und daher wiederverwendbar, wodurch unsere Auswirkungen auf die Umwelt minimiert werden.



### SERVICE & LAGERBESTAND

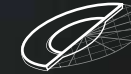
Wir bei Churchill setzen auf Zuverlässigkeit und stellen sicher, dass unsere Produkte vorrätig sind und pünktlich geliefert werden. Wir sind stolz auf unseren Lagerbestand und unsere Fähigkeit, pünktlich zu liefern und das überall auf der Welt.

## 05 QUALITÄT UND KONFORMITÄT

## 06 INNOVATIVES DESIGN

## 07 SERVICE & LAGERBESTAND

## 08 GESCHICHTE & TRADITION



### FORM UND GESTALTUNG

Bei der Entwicklung jedes Churchill-Keramik-Artikels steht die Leistung im Vordergrund. Durch fachkundige Formgestaltung stärken wir die Robustheit und Haltbarkeit und wir investieren laufend in unsere Technologie, um Ihnen Funktionalität und gleichbleibende Qualität zu gewährleisten.



### QUALITÄT UND KONFORMITÄT

Churchill Keramik wird kontinuierlich getestet und auf Qualität geprüft, von den Rohmaterialien, über den gesamten Herstellungsprozess bis hin zum fertig gebrannten Keramikartikel.



### GESCHICHTE & TRADITION

Das Unternehmen Churchill wurde 1795 gegründet und stellt seit 225 Jahren in England, in Stoke on Trent, Keramik her.



### VERGLASEN & BRENNEN

Churchill Keramik ist zu 100 % verglast. Wir wissen, dass dies in der Gastronomie unerlässlich ist. Der Verglasungsprozess macht die Partikelstruktur unserer Keramik robuster, dichter und wasserundurchlässig.



### INNOVATIVES DESIGN

Hier bei Churchill sind wir Experten im Keramikdesign und stehen an der Spitze in Bezug auf Innovation. Unser komplettes Produktportfolio wird von unserem talentierten und erfahrenen Designteam vollständig hier im Vereinigten Königreich entworfen. Wir arbeiten mit Küchenchefs aus der ganzen Welt zusammen, um die Anforderungen unserer Kunden besser zu verstehen.

# The natural beauty of real wood



## WOOD

An extensive range of wooden pieces in a variety of shapes and finishes, from premium Alchemy Buffet Trays to a rustic natural finish.

All Churchill wood, from deli boards to buffet risers are designed to complement the Churchill ceramics portfolio.

At Churchill we only work in partnership with suppliers who share our policy on sustainability and environmental awareness, therefore our wood source is 100% renewable.



Food Safe Product



Made from a renewable resource  
Environmentally friendly,  
natural hardwood.

\*Wipe Clean - not dishwasher safe

Learn more about our Features & Benefits  
See page 354 - 357

ALCHEMY®

# buffetscape® WOOD

The Ultimate Display

Bring height, colour and texture to buffet displays with Buffetscape wood. Organic and modular shapes in a selection of natural, rustic and graphite grey finishes enhance the beautiful colour and texture of acacia wood. The items are designed to work together to create the ultimate visual food display.



## NATURAL ACACIA



**LARGE WOODEN CRATE**  
**ZCAWLWCR1** 38 x 24 x 4.8cm  
15" x 9½" x 1¾"

CTN QTY 4



**MEDIUM WOODEN CRATE**  
**ZCAWMWCR1** 30 x 20 x 4.8cm  
11¾" x 7¾" x 1¾"

CTN QTY 4



**SMALL WOODEN CRATE**  
**ZCAWSMCR1** 30 x 11.8 x 4.8cm  
11¾" x 4¾" x 1¾"

CTN QTY 4



**LARGE ORGANIC STAND**  
**ZCAWLGS1** H: 14.5cm 5¾"  
Dia: 27.5cm 10¾"

CTN QTY 4



**LARGE ROUND STAND**  
**ZCAWLRST1** H: 15cm 5¾"  
Dia: 25cm 9¾"

CTN QTY 4

**SMALL ROUND STAND**  
**ZCAWSRST1** H: 10cm 4"

Dia: 15cm 6"

CTN QTY 4



**LARGE ROUND PLANT POT**  
**ZCAWLWPL1** H: 15cm 6"  
Dia: 27.5cm 10¾"

CTN QTY 4

**SMALL ROUND PLANT POT**  
**ZCAWSMPL1** H: 10cm 4"

Dia: 19.8cm 7¾"

CTN QTY 4



**LARGE RECTANGULAR STAND**  
**ZCAWLRRS1** 42.7 x 18.4 x 15.5cm  
16¾" x 7¼" x 6"

CTN QTY 2

**SMALL RECTANGULAR STAND**  
**ZCAWSMRS1** 33.5 x 15.3 x 10.6cm  
13¾" x 6" x 4¼"

CTN QTY 2



**SQUARE ORGANIC PADDLE BOARD**  
**ZCAWSQWB1** 27 x 35cm  
10¾" x 13¾"

CTN QTY 4



**LARGE ORGANIC BOARD**  
**ZCAWOB1** 45.5 x 14.5cm  
18" x 5¾"

CTN QTY 4



**SMALL ORGANIC BOARD**  
**ZCAWOB2** 32 x 17cm  
12¾" x 6¾"

CTN QTY 4



**LARGE NESTING RISER**  
**ZCAWRINC1** L: 44.5cm 17½"  
W: 25.8cm 10¼"  
H: 23.5cm 9¼"  
CTN QTY 1



**MEDIUM NESTING RISER**  
**ZCAWRMNC1** L: 42.1cm 16½"  
W: 25.8cm 10¼"  
H: 13.2cm 5¼"  
CTN QTY 1



**SMALL NESTING RISER**  
**ZCAWRSNC1** L: 39.7cm 15½"  
W: 25.8cm 10¼"  
H: 5cm 2"  
CTN QTY 1



**LARGE STACKING CRATE RISER**  
**ZCAWLRCR1** L: 44.5cm 17½"  
W: 25.8cm 10¼"  
H: 9.4cm 3¾"  
CTN QTY 2



**SMALL STACKING CRATE RISER**  
**ZCAWSSCR1** L: 25.8cm 10¼"  
W: 22.15cm 8¾"  
H: 9.4cm 3¾"  
CTN QTY 4



**THREE BOWL PRESENTATION PLATFORM**  
**ZCAWTBPP1** L: 44.5cm 17½"  
W: 13cm 5¼"  
H: 3.9cm 1½"  
CTN QTY 4



**SOLID BASE HANDLED TRAY**  
**ZCAWSBHT1** 39.7 x 25.8cm  
15½" x 10"  
CTN QTY 4



**BREAD BOARD INSERT**  
**ZCAWBB1 1** 37.3 x 23.4cm  
14½" x 9½"  
CTN QTY 4  
(Fits inside ZCAWSBHT1)



**MEDIUM STEPPED PRESENTATION BOARD**  
**ZCAWMRPB1** 39.6 x 16cm  
15½" x 6¼"  
CTN QTY 4



**SMALL STEPPED PRESENTATION BOARD**  
**ZCAWSRPB1** 34.2 x 16cm  
13½" x 6¼"  
CTN QTY 4



Stepped presentation boards have a double sided design. Image shows the reverse of the product, with a location for a bowl or a cup.



**LARGE DELI GEO BOARD**  
**ZCAWCVLD1** 46 x 15.5cm  
18" x 6"  
CTN QTY 4



**MEDIUM DELI GEO BOARD**  
**ZCAWCVMB1** 29.5 x 21cm  
11¾" x 8¼"  
CTN QTY 4



**SMALL DELI GEO BOARD**  
**ZCAWCVSB1** 31 x 17cm  
12¼" x 6¾"  
CTN QTY 4



**ACACIA WOOD SINGLE HANDLED BOARD**  
**ZCAWDBH11** 17.7 x 14.2cm  
7" x 5½"  
CTN QTY 4



**ACACIA WOOD MEDIUM DOUBLE HANDLED BOARD**  
**ZCAWDBH21** 40 x 11.5cm  
15½" x 4½"  
CTN QTY 4



**ACACIA WOOD LARGE DOUBLE HANDLED BOARD**  
**ZCAWDBH31** 49.5 x 13cm  
19½" x 5"  
CTN QTY 4



**ACACIA WOOD LARGE SERVING BOARD**  
**ZCAWLWSB1** 41 x 16.5cm  
16½" x 6½"  
CTN QTY 4



**ACACIA WOOD SMALL SERVING BOARD**  
**ZCAWSWSB1** 30 x 9cm  
11¾" x 3½"  
CTN QTY 4



**SQUARE GRAPHITE DELI BOARD**  
**ZCAWSGB 1** 32.6 x 24cm  
12¾" x 9½"  
CTN QTY 4



**LARGE GRAPHITE ROUND STAND**  
**ZCAWLGS1** H: 15cm 5¾"  
Dia: 25cm 9¾"  
CTN QTY 4  
**SMALL GRAPHITE ROUND STAND**  
**ZCAWSGS1** H: 10cm 4"  
Dia: 15cm 6"  
CTN QTY 4

ALCHEMY®  
buffet WOOD

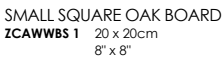
OAK WOOD



LARGE SQUARE OAK BOARD  
**ZCAWWBL 1** 29 x 29cm  
11½" x 11½"  
CTN QTY 4



MEDIUM SQUARE OAK BOARD  
**ZCAWWBM 1** 25.5 x 25.5cm  
10" x 10"  
CTN QTY 4



SMALL SQUARE OAK BOARD  
**ZCAWWBS 1** 20 x 20cm  
8" x 8"  
CTN QTY 4



SQUARE HANDLED OAK BOARD  
**ZCAWSHB 1** 25.5 x 36.5cm  
10" x 14¼"  
CTN QTY 4



RECTANGULAR HANDLED  
OAK BOARD  
**ZCAWRHB 1** 19.5 x 48cm  
7¾" x 19"  
CTN QTY 4

ACACIA WOOD



PRESENTATION BOARD  
**ZCAWPB121** 33.5 x 33.5cm  
13¾" x 13¾"  
Inset: 31.75cm 12½"  
CTN QTY 4



PRESENTATION BOARD  
**ZCAWPB111** 30 x 30cm  
11¾" x 11¾"  
Inset: 27.9cm 11"  
CTN QTY 4



LARGE WOODEN  
DELI BOARD  
**ZCAWWBDD1** 40 x 16.5cm  
15¾" x 6½"  
CTN QTY 4



WOODEN SERVING  
DELI BOARD  
**ZCAWSEVB1** 34 x 22cm  
23¾" x 8¾"  
CTN QTY 6



SQUARE WOODEN  
DELI BOARD  
**ZCAWSDB 1** 32 x 24cm  
9¾" x 12¾"  
CTN QTY 4



MEDIUM WOODEN  
DELI BOARD  
**ZCAWMWBD1** 35.2 x 9 x 2.7cm  
13¾" x 3½" x 1¼"  
CTN QTY 4



SMALL WOODEN  
DELI BOARD  
**ZCAWSWBD1** 27 x 9cm  
10¾" x 3½"  
CTN QTY 4



RECTANGULAR PADDLE BOARD  
**ZCAWWPD 1** 60 x 14.8cm  
23½" x 5¾"  
CTN QTY 6



LARGE BOARD  
**ZCAWLMBD1** 20 x 29cm  
7¾" x 11¾"  
CTN QTY 4



MEDIUM BOARD  
**ZCAWMMBD1** 15 x 29cm  
5¾" x 11¾"  
CTN QTY 4  
SMALL BOARD  
**ZCAWSMBD1** 10 x 29cm  
3¾" x 11¾"  
CTN QTY 4



ALCHEMY®  
buffet WOOD

ACACIA WOOD



**LARGE MOONSTONE BOWL**  
**ZCAWLMBL1** 23 x 21.5 x 11cm  
9" x 8½" x 4½"  
140cl 49.2oz

CTN QTY 4



**SMALL MOONSTONE BOWL**  
**ZCAWSMBL1** 14 x 13.5 x 7cm  
5½" x 5¼" x 2¾"  
30cl 10.5oz

CTN QTY 4



**RECTANGULAR BUFFET TRAY**  
**ZCAWWRT1** 30 x 14.5cm  
11¾" x 5¾"

CTN QTY 6



**LARGE RECTANGULAR RISER**  
**ZCAWRRL1** 56 x 18 x 20cm  
22" x 7½" x 7¾"

CTN QTY 2



**MEDIUM RECTANGULAR RISER**  
**ZCAWRRM1** 47 x 15 x 15cm  
18½" x 5¾" x 5¾"

CTN QTY 2



**SMALL RECTANGULAR RISER**  
**ZCAWRRS1** 38 x 12 x 10cm  
15" x 4¾" x 4"

CTN QTY 2



**LARGE BUFFET CUBE**  
**ZCAWLBR1** 18 x 18 x 20cm  
7¼" x 7¼" x 7¾"

CTN QTY 2



**MEDIUM BUFFET CUBE**  
**ZCAWMBR1** 15 x 15 x 15cm  
5¾" x 5¾" x 5¾"

CTN QTY 4



**SMALL BUFFET CUBE**  
**ZCAWSBR1** 12 x 12 x 10cm  
4¾" x 4¾" x 4"

CTN QTY 4



**LARGE SINGLE HANDLED WOODEN TRAY**  
**ZCAWIGT31** 48 x 14cm  
19" x 5½"

CTN QTY 4



**MEDIUM SINGLE HANDLED WOODEN TRAY**  
**ZCAWIGT21** 35.5 x 14cm  
14" x 5½"

CTN QTY 4



**RECTANGULAR CRATE**  
**ZCAWRCTC1** 33 x 20 x 10cm  
13" x 7¾" x 4¾"

CTN QTY 4



**SQUARE CRATE**  
**ZCAWSQRC1** 20 x 20 x 10cm  
7¾" x 7¾" x 4¾"

CTN QTY 4



**ACACIA WOODEN CARRIER**  
**ZCAWMCC1** 15 x 15cm  
5¾" x 5¾"

CTN QTY 4



**LARGE WOODEN TRIVET**  
**ZCAWLDBS1** 41 x 31cm  
16¼" x 12½"  
H: 9.2cm 3½"

CTN QTY 2



**SMALL WOODEN TRIVET**  
**ZCAWDBS1** 21 x 27cm  
8¼" x 10¾"  
H: 9.2cm 3½"

CTN QTY 4



Visit [www.churchill1795.com](http://www.churchill1795.com)  
to see our wood compatibility guide.

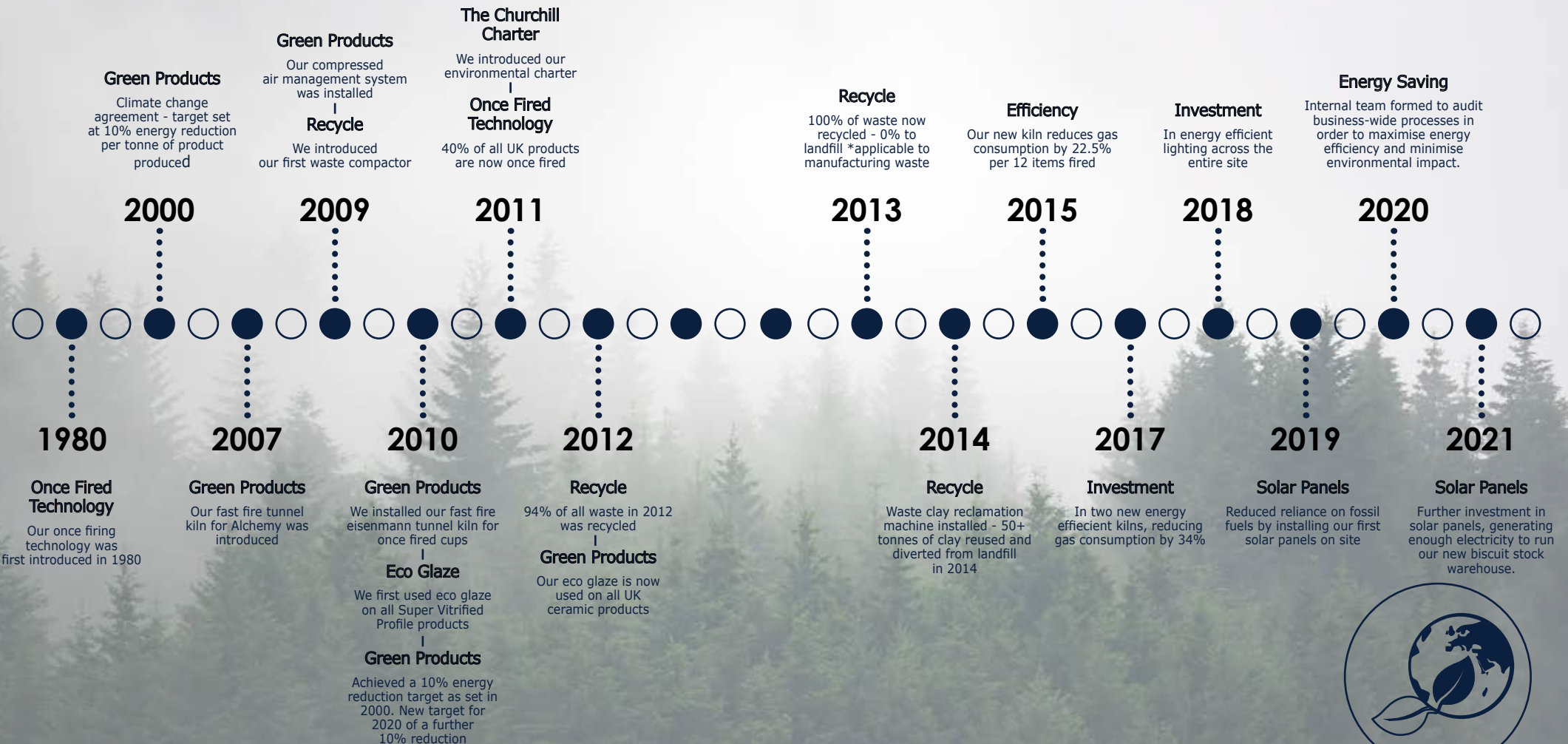


CHURCHILL®

# Our Environment

the steps to a more sustainable future


We give extensive consideration to the impact on the environment throughout our production processes and ensure that the best environmental option is always adopted.





## FEATURES & BENEFITS - CERAMICS





FULLY  
GLAZED BASE

 Although glazing the feet of our ceramics adds complexity it increases functional benefits to the customer. Foot glazing requires 'pin firing'. This prevents scratching to tables and plates when stacked.

 Aunque esmaltar una pieza en su totalidad añade complejidad, esto aumenta los beneficios funcionales para el cliente. El esmaltado en la base de cada pieza requiere de un "pin-firing". Esto evita que se rayen las mesas y platos cuando se apilan.


 Obwohl das Glasieren der FüÙe unseres Geschirres die Komplexität erhöht, erhöht es den funktionellen Nutzen für den Kunden. Für eine Fuß-Glasur ist das sogenannte "Pin-Firing" erforderlich. So wird das Zerkratzen von Tischen und Tellern beim Stapeln verhindert.


 Sebbene la smaltatura dei piedi della nostra ceramica aggiunge complessità, accresce i vantaggi funzionali per il cliente. La smaltatura dei piedi richiede una "cottura su punte". In questo modo, si evitano i graffi sui tavoli e sui piatti quando vengono impilati.


 Le procédé du talon émaillé est un réel avantage fonctionnel pour nos clients. Pour l'obtenir, l'assiette est laissée à sécher sur un trépied en bois. L'émail pulvérisé recouvre intégralement l'assiette sauf 3 petits points au dessous de l'assiette qui seront polis plus tard.





MICROWAVE  
SAFE

 Microwave Safe

 Seguro para microondas


 Mikrowellenfest


 Sicuro per microonde


 Va au micro-ondes





DISHWASHER  
SAFE

 Dishwasher Safe

 Apto para lavavajillas


 Spülmaschinenfest


 Lavabile in lavastoviglie


 Va au lave-vaisselle





STACKABLE

 The technology used to form our products ensures consistency in size and weight allowing pieces to be stacked back of house using less space and reducing breakages.

 La tecnología utilizada para formar nuestros productos asegura la consistencia en tamaño y peso permitiendo que las piezas se apilen eficientemente usando menos espacio y reduciendo las roturas.


 Die Ränder werden mit einem Schwamm bearbeitet, um eine runde, glatte Oberfläche zu erzeugen, die weniger anfällig für Absplitterungen ist.


 La tecnologia impiegata per formare i nostri prodotti garantisce omogeneità di peso e dimensioni, affinché possano essere impilati negli spazi di servizio con un minore ingombro e meno rotture.


 Une technologie de pointe qui assure la régularité et une parfaite cohérence entre la taille, la forme et le poids du produit. Les espaces de stockage des professionnels sont optimisés.





DURABLE  
AND VITRIFIED

 Breakages in ceramics are generally related to porosity or how much water a piece can absorb. Water absorption weakens the chemical structure affecting its durability over time. Through the process of vitrification, the particle structure of our ceramic body becomes strong, dense and watertight.

 Las roturas en la cerámica están generalmente relacionadas con la porosidad, o con la cantidad de agua que una pieza puede absorber. La absorción de agua debilita la estructura química afectando su durabilidad en el tiempo. A través del proceso de vitrificación, la estructura de partículas de nuestro cuerpo cerámico se vuelve fuerte, densa y hermética.


 Brüche in Keramik hängen im Allgemeinen mit der Porosität zusammen oder damit, wie viel Wasser ein Stück aufnehmen kann. Wasseraufnahme schwächt die chemische Struktur, was die Haltbarkeit im Laufe der Zeit beeinträchtigt. Die Partikelstruktur unseres Keramischen Scherben wird durch den Vitrifizierungs Prozess robust, dicht und wasserundurchlässig.


 Le rotture della ceramica dipendono in genere dalla porosità, cioè dalla quantità di acqua che un pezzo è in grado di assorbire. L'assorbimento di acqua indebolisce la struttura chimica, compromettendone la durata nel tempo. Mediante il processo di vetrificazione, la struttura delle particelle del nostro corpo ceramico diventa forte, denso e impermeabile.


 Les fissures ou casses de céramique sont généralement liées au taux de porosité. L'absorption d'eau affaiblit la structure chimique de la céramique, affectant sa résistance dans le temps. Grâce au processus de vitrification, la structure granulaire du corps céramique se compacte et se densifie.





SUPERIOR  
GLAZE FINISH

 Our glaze is hard wearing and designed specifically for the hospitality environment. Sprayed glaze creates a smoother and more consistent finish.

 Nuestro esmalte es resistente y está diseñado específicamente para el entorno de la hostelería. El esmalte que se aplica con spray crea un acabado más suave y consistente.


 Unsere Glasur ist widerstandsfähig und speziell für das Gastgewerbe konzipiert. Die aufgesprühte Glasur erzeugt eine glattere und gleichmäßigere Oberfläche.


 Il nostro smalto è resistente e appositamente studiato per le strutture ricettive. La smaltatura a spruzzo crea una finitura più liscia e uniforme.


 Notre émail est conçu spécifiquement pour le secteur hôtelier. Le procédé d'émaillage par pulvérisation permet d'obtenir une finition plus lisse et homogène.





ECO GLAZE

 Our glazing system is carefully formulated to allow oversprayed glaze to be collected, go through a lengthy cleaning process and then be reused, minimising our impact on the environment.

 Nuestro sistema de esmaltado está cuidadosamente formulado para permitir que el esmalte pulverizado sobrante se recoja, pase por un largo proceso de limpieza y pueda luego ser reutilizado, minimizando nuestro impacto en el medio ambiente.

 Unser Glasursystem so gut konzipiert ist, dass wir überschüssig gesprühte Glasur auffangen und nach einem langwierigen Reinigungsprozess erneut verwenden können, um unseren Umwelteinfluss zu minimieren?

 Il nostro sistema di smaltatura è accuratamente formulato affinché lo smalto spruzzato in eccesso venga raccolto, subisca un lento processo di pulizia e possa quindi essere riutilizzato, riducendo al minimo il nostro impatto sull'ambiente.

 Notre système de pulvérisation nous permet de récupérer les excédents d'émail lors du process de nettoyage. En les intégrant à nouveau dans le process de fabrication, nous réduisons notre impact sur l'environnement.



**BRITISH STANDARD**  
EUROPEAN APPROVED  
VITRIFIED HOTELWARE

We test the vitrification of our products everyday, both in the kilns during firing and in our laboratory when the manufacturing process is complete.

Probamos la vitrificación de nuestro producto todos los días, tanto en los hornos durante la cocción como en nuestro laboratorio cuando el proceso de fabricación está completo.

Wir testen die Vitrifizierung unserer Produkte tagtäglich, sowohl in den Öfen während des Brennens als auch in unserem Labor nach Vollendung des Herstellungsprozesses.

Ogni giorno sottoponiamo a test la vetrificazione dei nostri prodotti, sia nei forni durante la cottura, sia nel nostro laboratorio, al termine del processo di produzione.

Nous testons la vitrification de nos produits tous les jours, pendant le processus de cuisson et dans nos laboratoires une fois le produit terminé.



**BRITISH STANDARD**  
EUROPEAN APPROVED  
HOSPITALITY CERAMIC TABLEWARE  
INTENDED CONTACT WITH FOOD

Our ceramics are food safe and comply with British Standard 8654 which specifies the performance requirements for ceramic tableware intended for hospitality use.

Nuestras cerámicas son seguras para los alimentos y cumplen con el Estándar Británico 8654 que especifica los requisitos de rendimiento para los utensilios de mesa de cerámica destinados a la hostelería.

Unser Keramikgeschirr ist lebensmittelecht und entspricht dem British Standard 8654, welches die Standards für den Einsatz im Gastgewerbe festlegt.

Le nostre stoviglie sono certificate per il contatto con gli alimenti e sono conformi al British Standard 8654 che specifica i requisiti prestazionali per i prodotti destinati all'utilizzo professionale.

Nos céramiques sont sans danger pour les aliments et sont conformes à la norme britannique 8654 qui spécifie les exigences de performance pour la vaisselle en céramique destinée au secteur de l'hôtellerie restauration.



**BRITISH STANDARD**  
MECHANICAL DISHWASHER  
RESISTANCE

We test dishwasher durability to British Hospitality Standard BS 12875. In service testing has demonstrated that under hospitality use, this is the equal to 5000 dishwasher cycles.

Probamos la durabilidad en los lavavajillas según la Norma de Hostelería Británica BS 12875. En las pruebas se ha demostrado que el uso en hostelería, esto equivale a 5000 ciclos de lavavajillas. El equivalente a poner el mismo plato en el lavavajillas todos los días durante 13 años.

Wir testen die Geschirrspüler-Widerstandsfähigkeit unserer Produkte laut des britischen Gastronomie-Standards BS 12875. In Servicetests wurde nachgewiesen, dass dies bei der Verwendung im Gastgewerbe 5000 Spülgängen entspricht. Das ist so, als würde man denselben Teller 13 Jahre lang jeden Tag in die Spülmaschine stellen.

Verifichiamo la durata in lavastoviglie secondo il British Hospitality Standard BS 12875. Dalle prove effettuate in servizio è emerso che l'uso in strutture ricettive equivale a 5.000 cicli in lavastoviglie. È come mettere in lavastoviglie lo stesso piatto ogni giorno per 13 anni.

Nous testons la résistance au lave-vaisselle selon la norme BS 12875. L'utilisation professionnelle démontre une résistance à plus de 5000 cycles au lave-vaisselle ; soit un lavage par jour pendant 13 ans.

## FEATURES & BENEFITS - CUTLERY



**STAINLESS  
STEEL**

Manufactured in high quality 18/10 stainless steel. Churchill cutlery meets the highest standards in durability and performance.

El acero inoxidable 18/10 de alta calidad cumple con los más altos estándares de durabilidad y rendimiento.

Hergestellt aus reinem Edelstahl 18/10 erfüllt es höchste Standards in Qualität und Haltbarkeit.

L'alta qualità dell'acciaio 18/10 si aggiunge ai più alti standard di durata e performance.

La haute qualité 18/10 Stainless steel contribue à la durabilité produit.



**DISHWASHER  
SAFE**

Dishwasher Safe

Apto para lavavajillas

Spülmaschinenfest

Lavabile in lavastoviglie

Va au lave-vaisselle



**BRITISH STANDARD**  
FOOD SAFETY, CORROSION  
RESISTANCE, HARDNESS OF  
KNIFE BLADES

Food safety, corrosion resistance and hardness of knife blades.

Apto para lavavajillas

Spülmaschinenfest

Lavabile in lavastoviglie

Va au lave-vaisselle

# BADGING

## TAILOR MADE

Enhance your brand experience with personalised tableware from Churchill.

Our bespoke design service allows you to brand any product with your own personal identity.

From your logo to a full design solution, we will work with you to create the perfect end result.



## CREATING YOUR OWN PERSONALISED TABLEWARE IS EASY WITH 8 SIMPLE STEPS

### 1. Initial Enquiry

- Supply us with your company logo
- Choose your product from any of the Churchill ranges
- Please provide a Pantone reference
- Tell us where you want your logo to go

(Other pantone colours available outside our specified palette. This may however take a little extra time)

\*Minimum order quantity is 600 mixed pieces, repeat orders are 300 mixed pieces\*



### 4. Fired sample

- We will send the fired sample to you for approval
- This will be a true representation of how your final product will look



### 5. Customer approval of fired sample

- Email confirmation that you are happy with the fired sample
  - location of badge
  - colour
  - items selected
  - size of badge
- Place your order



### 2. Visuals -

- We'll email an initial graphic design to you to demonstrate how the finished item will look



### 6. Decorators

- Our skilled decorators will place your logo on each of your items by hand



### 3. Customer approval of visual

- We await your confirmation of the visuals sent
  - location of badge
  - items selected
  - size of badge



### 7. Quality check - Each piece will be subjected to a quality check before despatch

### 8. Delivery of your order!



# GENERAL INFORMATION

## CARRIAGE

Goods for export are ex Company premises and all carriage costs will be added. Special deliveries will incur extra carriage costs. Goods for export are ex Company premises and all carriage costs will be added.

## CLAIMS

Any claims must be made in writing to Churchill within 48 hours of delivery for breakage and short delivery and within 10 days of date of invoice for non delivery. Claims made outside of these times scales will be resolved at Churchill's discretion.

## MINIMUM ORDER QUANTITY

Please note that the minimum discountable order is ten cartons.

## METALLISED PRODUCTS

Any patterns which include gold or platinum are not suitable for use in a dishwasher or microwave oven.

## SAMPLES

Samples of any standard items are available upon request and are invoiced at list price plus carriage.

## SIZES AND CAPACITIES

Sizes and capacities are nominal and we reserve the right to alter them as necessary without prior notification.

## LIDS AND STOPPERS

Additional lids and stoppers are available.

## RETURNS

Products can only be returned after prior agreement from Churchill Sales Office. A surcharge of 25% may apply. Any made to order or matching items cannot be returned under any circumstances.

## PERSONALISED BADGING AND SPECIAL BANDS

Enhance your brand experience with personalised tableware from Churchill. Our bespoke design service allows you to brand any product with your own personal identity. From your logo, to a full design solution, we will work with you to create the perfect end result. For full details please see page 358 or contact your Churchill representative.

## PLEASE NOTE

- (i) Minimum order required: 600 only assorted items with a minimum of 300 only for repeat orders. All subject to normal carton quantities.
- (ii) All orders are subject to a 10% variance under or over the ordered quantity.
- (iii) A minimum preparation fee of €140 nett is charged for the finished badged sample if no order is placed.

In the printing of this brochure, every effort has been made to ensure perfect reproduction of product colours, but due to printing limitations, they may not be an exact match to the actual product.



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